



# VLINE Doorsets

Ultimate Door Solutions

**English Design, German Engineering, Produced in the EU**

**PREMIUM QUALITY FIRE, ACOUSTIC AND SECURITY DOORS**



Innovative  
Affordable  
Wide Range  
Safe & Secure  
Stile & Rail  
Recycled Core



## EcoPlus Range

No Added Formaldehyde

DOOR DATA SYSTEMS PIN INCLUDED



**Foil, Laminate, 3D Skin or Veneer Finishes**

**Stock, Standard, Bespoke, EcoPlus & Secure Ranges**

**GET IN TOUCH**



enquiries@vlinedoorsets.co.uk



https://vlinedoorsets.co.uk



**VLine Doorsets Ltd.**, Unit 203, Stonebridge Cross Business Park,  
Pointon Way, Droitwich Spa WR9 0LW, United Kingdom



01905 795772

**CUSTOM IMAGE  
OR LOGO FINISH  
AVAILABLE**

Only the highest quality and affordable fire, acoustic or security door would do for your project?

## Welcome to VLine Doorsets!

**WE ONLY USE  
THE BEST**

**WE HAVE A WIDE  
RANGE OF DOOR  
SOLUTIONS**

**WE ARE  
INNOVATIVE**

**WE UNDERSTAND  
THAT TIME  
IS MONEY**

**FOR US, IT  
IS SAFETY FIRST**

**WE OFFER  
NO ADDED  
FORMALDEHYDE  
OPTION**

**WE CAN DO  
IMAGE OR LOGO  
FINISHES**

The quality and affordability of VLine Doorsets solutions are guaranteed by our unique formula, using English design, German engineering and EU production specialists. All intumescent products, seals, smoke and acoustic seals, thresholds all produced and supplied through our own group.

Choose from our Stock, Standard, EcoPlus or Bespoke range of fire, acoustic or security door solutions.

Doors are fitted with a Door Data Systems pin containing certification and warranty details and installation instructions.

Our doors come fully finished in your chosen colour; no painting required (except for the 3D finish), with pre-drilled fixing positions, pre-cut architraves for fast installation. Everything in a box on stock orders or upon request.

All our products hold primary test evidence and are built to last: produced in a traditional fashion of stile and rail with a 100% recycled core with dense sub-faces.

Not only our products are fully recyclable, we also introduced our EcoPlus range: any design can be produced using no added formaldehyde material. Ideal for BREEAM and LEED projects.

You can choose from hundreds of foil, laminate or 3D skin finishes or create your own. We offer customized image finish using your own photo, image or logo, whether you work with a chain or for a football fan.



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VLine Doorsets doors are produced using a stile and rail construction method, unless requested otherwise, that offers the benefits of a lighter door but with the strength more commonly expected with a much heavier solid timber door.

Using this method, screw retention is greatly increased over far lesser chipboard lipped doors.

By utilising double stiles and rails VLine Doorsets doors give true fixing security to the ironmongery pieces like locks, hinges, handles and closers.

Our inner core of stile and rail doors is a 100% recycled by-product, FSC compliant, sustainable and environmentally friendly.

Stiles and rails are FSC finger jointed timbers saving on waste whilst ensuring dimensional stability. These are laid in opposite grain direction further increasing the integrity of the finished product.

Subfaces of MDF or HDF are bonded over the inner core and lining timbers fully encasing both door leaf faces in a solid durable surface ready for final finishing.

Finishes are applied directly onto the sub-face, these can vary from foils, laminates, 3D skins or veneered faces.

We also offer customisable image or logo finish.

Our standard edge detail is to colour match both long and top edges with the leaf face. However, contrasting edges can be applied upon request.



### ABOUT OUR PRODUCTS



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## Welcome to VLine Doorsets!

### OUR RANGE

Our selection of unique, specially designed, high quality and innovative doors is as follows:

**Stock range:** ideal for residential or commercial internal door projects.

**Standard range:** ideal for contract internal door projects.

**Bespoke range:** ideal for architectural internal door projects.

**Secure range:** ideal for residential entrance doors.

**EcoPlus range:** any design can be produced using no added formaldehyde material, ideal for BREEAM and LEED projects.

Please see **VLine Doorsets Door Solutions Data Sheet** for standard and customization options for all our product ranges.



### STOCK RANGE

#### Main characteristics:

Ideal for residential or commercial internal door projects.

**Packaging:** fully boxed FD30s doorsets.

**Leaf sizes:** 2040 x 926 / 826 / 726 x 44 mm leaf sizes.

**Overall frame:** 2079 x 992 / 892 / 792 x 102mm.

**Finish:** Oak, Grey Wash Oak or Hamburg White (vertical groove).

**Frames:** 102 mm wide fully finished in white foil, pre-drilled for fixing and grooved to accept architraves.

**Architraves:** fully finished in white foil 12 x 62 mm half rounded section with tongues to slot into frames.

**Ironmongery fitted:** 3 no. Class 13 SSS ball bearing hinges and standard upright latch.

**Ironmongery supplied loose:** 2-4 face fixed scissor arm closer and SSS lever handles.

**Data Chip:** Door is pre-fitted with Door Data Systems pin with certification, warranty and installation instructions pre-loaded.

**Fixings:** pack included for timber stud, metal stud and masonry (with plugs), supplied with Blue 60 fire foam and Blue 60 non-combustible packers.

**Package:** All the above complete and housed in a box ready for site delivery.



### STOCK RANGE



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# Welcome to VLine Doorsets!

## STANDARD RANGE

### STANDARD RANGE

#### Main characteristics:

Ideal for contract internal door projects.

**Sizes:** Available sized as required (certification dependant), varying core constructions on offer to cover ratings and certification. EcoPlus only available on FD30s currently.

**Frame:** can be produced to suit wall widths and applications. Can also be supplied primed, clear lacquered or fully finished foil wrapped.

**Architraves:** can be produced to suit enquiry (standard 12x64mm). Can also be supplied primed, clear lacquered or fully finished foil wrapped.

**Fire ratings:** NFR (non-fire rated) 44mm, FD30s 44mm, FD60s 54mm, FD90s 64mm and FD120s 57-64mm.

**Glazing:** range of glass and glazing options.

**Finish:** hundreds of foil, laminate or 3D skin finishes or customized image finish using your own photo, image or logo.

**Ironmongery:** Recessed items can be supplied and fitted. Non recessed items can be supplied loose.

**Data Chip:** Doors are fitted with a Door Data Systems pin containing certification and warranty details and installation instructions.



## BESPOKE RANGE

### BESPOKE RANGE

#### Main characteristics:

Ideal for architectural internal door projects.

**Flexible design:** custom size, custom glazing, custom grooving and multiple or mixed finishes available.

**Sizes:** Available sized as required (certification dependant), varying core constructions on offer to cover ratings and certification. EcoPlus only available on FD30s currently.

**Frame:** can be produced to suit wall widths and applications. Can also be supplied primed, clear lacquered or fully finished foil wrapped.

**Architraves:** can be produced to suit enquiry (standard 12x64mm). Can also be supplied primed, clear lacquered or fully finished foil wrapped.

**Fire ratings:** NFR (non-fire rated) 44mm, FD30s 44mm, FD60s 54mm, FD90s 64mm and FD120s 57-64mm.

**Glazing:** range of glass and glazing options.

**Finish:** hundreds of foil, laminate or 3D skin finishes or customized image finish using your own photo, image or logo.

**Ironmongery:** Recessed items can be supplied and fitted. Non recessed items can be supplied loose.

**Data Chip:** Doors are fitted with a Door Data Systems pin containing certification and warranty details and installation instructions.



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## SECURE RANGE

### SECURE RANGE

#### Main characteristics:

Ideal for residential entrance doors.

**Sizes:** Available sized as required (certification dependant), varying core constructions on offer to cover ratings and certification. EcoPlus only available on FD30s currently.

**Frame:** can be produced to suit wall widths and applications. Can also be supplied primed or clear lacquered.

**Architraves:** available on request.

**Fire ratings:** NFR (non-fire rated) 44mm, FD30s 54mm, FD60s 54mm.

**Glazing:** not available.

**Finish:** hundreds of foil, laminate or 3D skin finishes or customized image finish using your own photo, image or logo.

**Ironmongery:** Recessed items are supplied and fitted. Non recessed items are supplied loose.

**Data Chip:** Door is pre-fitted with Door Data Systems chip pin with certification, warranty and installation instructions pre-loaded.



Image: FD30 test at 35:53 minutes.

## ECOPLUS RANGE

### ECOPLUS RANGE

Any design can be produced using no added formaldehyde material. Ideal for BREEAM and LEED projects.



## FINISHES

### FINISHES

#### Foil, laminate, 3D skin or veneer

Large selection of different finishes available, choose from hundreds of foil, laminate or 3D skin finishes.



#### Customized finish - photo, image or logo

Use your own design - customized image finish using your own photo, image or logo is available.

## SUPPLIERS

### OUR PARTNERS / SUPPLIERS

#### Door Data Systems

<https://www.doordatasystems.co.uk>

#### RAM Extrusion

<https://ramextrusion.co.uk>

#### Blue 60 Foam and packers systems

<http://www.blue-60.co.uk>

#### Apex Ironmongery

<https://www.apexironmongery.co.uk>



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## VLINE DOORSETS DOOR SOLUTIONS DATA SHEET

CATEGORY		AVAILABLE OPTIONS <i>Options: • Standard, ✓ Must be specified</i>			
DESCRIPTION		STOCK RANGE <small>Ideal for residential or commercial internal door projects.</small>	STANDARD RANGE <small>Ideal for contract internal door projects.</small>	BESPOKE RANGE <small>Ideal for architectural internal door projects.</small>	SECURE RANGE <small>Ideal for residential entrance doors.</small>
PERFORMANCE	Fire rating	NFR		✓	✓
		FD30	•	✓	✓
		FD60		✓	✓
		FD90			✓
		FD120			✓
	Smoke control	S	•	✓	✓
	Sound attenuating	29dB		✓	✓
		35dB		✓	✓
		40+dB			✓
	Security rating	PAS24			✓
Data Chip Pin	DDS NFC Data Pin	•	✓	✓	
CORE MATERIAL	Core construction	Stile and rail 100% recycled	•	✓	✓
		EcoPlus (no added formaldehyde, ideal for BREEAM and LEED projects)		✓	
	Particle board		✓	✓	
	Solid timber		✓	✓	
	Non-combustible		✓	✓	
	SIZE	Sizes (leaf sizes)	2040 x 926 mm	•	
2040 x 826 mm			•		
2040 x 726 mm			•		
Standard or custom sizes (subject to certification)				✓	✓
Frame width		102 mm	•		
Architraves	By specification		✓	✓	✓
	12x64 mm tongued	•	✓	✓	
FINISH	Door finishes	By specification		✓	✓
		Foil	✓***	✓	✓
		Laminate		✓	✓
	Frame finish	Veneer		✓	✓
		Foil MDF	•	✓	✓
		Softwood		✓	✓
GLASS	Glazing	Hardwood		✓	✓
		Pre-drilling	•	✓	✓
		Clear		✓	✓
IRONMONGERY	Ironmongery (recessed)	Wired		✓	
		Hinges	•	✓	✓
		Locks	•	✓	✓
		Concealed closers		✓	✓
		Peephole		✓	✓
	Ironmongery (supplied loose)	Letter plate		✓	✓
		Handles	•	✓	✓
		Closers (face fixed)	•	✓	✓
		Signage		✓	✓
		Fixing kit		✓	✓
PACKAGE & FIXINGS	Fixing kit	Blue 60 Fire foam	•	✓	✓
		Blue 60 Packers	•	✓	✓
		Fixings - Timber stud	•	✓	✓
		Fixings - Metal stud	•	✓	✓
		Fixings - Masonry	•	✓	✓
		Fully boxed	•	✓	✓
	Individually stacked		✓	✓	

\*\*\* AVAILABLE FOIL FINISH OPTIONS FOR OUR STOCK RANGE ARE: OAK, GREY WASH OAK OR HAMBURG WHITE ONLY

VLine Doorsets Ltd.

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DATA SHEET



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